

SmartStack™

Using Active Sensing to Safely Improve Lab Exhaust Efficiency

Rev 1.03

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About This Document

This document describes many aspects of exhaust fan performance, especially as it relates to an exhaust system's ability to perform safely when handling a wide range of chemical compounds that may and sometimes will be released in lab spaces. Measured Air Performance (MAP) makes no representations or warranties of any kind with respect to the information in this publication. The information in the publication is provided "as is" and we do not guarantee the accuracy of this content. Although MAP believes the information in this publication is accurate as of its publishing date, the information is subject to change without notice. As applications of use will vary, the information provided is given without legal responsibility.

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Introduction:

In most labs, there are typically only a few active fume hoods in the system emitting limited levels of contaminants. These contaminants are significantly diluted by the relatively clean air that is manifolded from other locations. Although, the laboratories operate in these relatively clean states for extended periods of time, the exhaust fan systems run at high exit velocities (e.g., 3,000 ft/min or higher). As a result, these systems frequently operate at much higher total flow rates than required using significantly more energy than necessary. Many assume that exhaust fans are required to operate at 3,000 ft/min (minimum). However, this setting is only a recommendation from ANSI Z9.5. The standard also states lower velocities can be used, provided there is sufficient dilution, as indicated below.

"The exhaust stack velocity shall be at least 3,000 ft/min (15.2 m/s) is required unless it can be demonstrated that a specific design meets the dilution criteria necessary to reduce the concentration of hazardous materials in the exhaust to safe levels at all potential receptors."

SmartStack[™] ensures dilution criteria are met and concentrations of hazardous materials are at safe levels, while maximizing energy savings. SmartStack[™] is an active sensing system that monitors the cleanliness of lab exhaust air and provides a signal to the fan controls or building automation system to index the exit velocity of the fans accordingly. The purpose of this system is to reduce excess exhaust fan energy use when it is safe to do so, either by way of bypass air reductions or, in some applications, by enabling lab air change rate reductions. This results in fan exit velocities that are less than 3,000 ft/min, when it's safe to operate in this mode. Such lower exit velocities are enabled when SmartStack™ determines that the exhaust air is clean. Also, in many applications fan exit velocities may have initially been set to values much higher than 3000 ft/min. Sometimes this is the result of an undersized fan nozzle; in which case it may not be possible to reduce much below 3000 ft/min as bypass air is reduced. However, that's not viewed as a constraint to energy savings. The important thing is, by applying fan setback when the exhaust is clean, it provides a way to reduce excess bypass air.

The Inefficiency of Excess Fan Dilution:

Figure 1 helps to illustrate the common characteristics of high plume fan systems in terms of their tendency to provide dispersive dilution of contaminants with exit velocity. The actual dilution performance will vary considerably based on the vertical height of the fan and its surroundings. However, notice that the curve relating dilution levels to exit velocity is concave down. This means that, with an increase in CFM and exit velocity through the fan, you do not get a proportionally similar increase in dilution from the fan's exit plume. What this also means is that small reductions in fan exit velocity (when the exhaust is clean) will result in even smaller reductions in the overall dilution provided by the system. Further, fan affinity laws suggest a cubic relationship between flow and power. In most cases, because of system efficiency issues the power relationship is not quite cubic but is often still exponential nonetheless. Table 1 illustrates this further. In this example, a reduction in fan exit velocity by 31% (from 4400 fpm to 3000 fpm) results in an 8.4% reduction in dispersive dilution (from 483 to 442). However, the power savings in this example (assuming slightly less than cubic law performance) is approximately 62% (from 88 kW to 32.7kW).

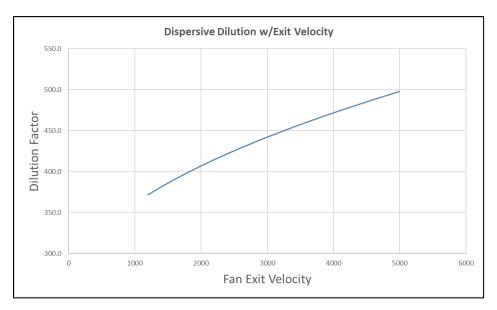


Figure 1: Example Relationship of Dilution with Exit Velocity

Fan Power (KW)	Fan (CFM)	Exit Velocity (Ft/min)	Dispersive Dilution
88	55,000	4400	483
32.7	37,000	3000	442
19.4	30,000	2400	421

Table 1: Illustration of power savings with exit velocity

How it Works – SmartStack[™] Applied to an Exhaust Fan System

The SmartStack[™] system incorporates a multi-point air sampling approach that monitors a location on each riser that is manifolded to the fan set. One SmartStack[™] system is applied to each fan set and air samples are continuously drawn from each riser in a sequential fashion and analyzed by the system using a photoionization detector (PID) sensor technology that is integrated within the system. The PID is capable of detecting hundreds of compounds commonly found in laboratory facilities and is a technology that is recognized by health and safety professionals worldwide. Once all of the monitoring points have been verified to be free of contaminants, SmartStack[™] then issues a "setback" command to the specific

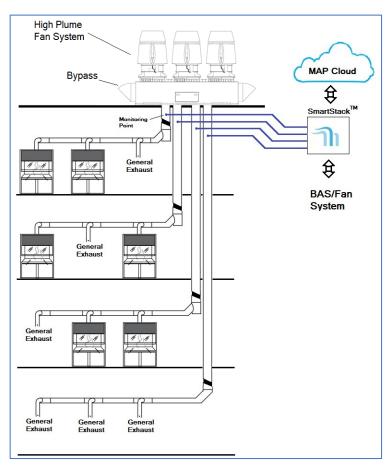


Figure 2: Multi-Riser Exhaust System

exhaust fan controls. In doing so, the fan system will reduce its exit velocity by way of a reduction in bypass air. Only the amount of bypass air is affected during this setback condition. As soon as contaminants are detected at any of the risers, the system will switch out of setback and into a mode that protects the PID ("sensor protective mode") that is intrinsic to the system. Approximately 20 minutes after the detection of contaminants, the system will resume taking air samples to see if the sampled locations still have high contaminant levels. If so, the system will go back into sensor protective mode with setback <u>disabled</u>. The process continues until the system is able to verify that all monitored locations are free of contaminants, before once again issuing a setback command.

In other applications where bypass air is not present, SmartStack[™] can be used to not only save on exhaust fan energy but supply fan energy and heating and cooling energy. This is accomplished by lowering lab minimum air change rates when the fan exhaust is free of contaminants. This method provides a way to reduce lab air changes in scenarios where lower air changes result in fan exit velocities of less than 3000 feet per minute. With this approach, reduced air change rates are implemented via the lab controls based on the SmartStack[™] setback signal.

SmartStack[™] Photoionization Detector:

At the heart of SmartStack[™] is our photoionization detector technology. A photoionization detector (PID) is a gas sensing technology capable of sensing hundreds of different compounds commonly found in lab environments. PID's have been in use (particularly as handheld instruments) for many decades and are especially recognized by Environmental Health and Safety (EH&S) professionals, due to their sensitivity. Such technology is also used in trace level sensing equipment, including gas chromatography-mass spectrometry due to their excellent sensing resolution. SmartStack[™] incorporates a specialized PID design that provides low power performance, excellent stability, and the best sensitivity found in industry. This instrument provides detection capabilities of concentrations down to a few parts per billion (ppb). This is incorporated along with a patent pending mechanism that is used to protect the sensor from prolonged over-exposure, when high contaminant concentrations are detected and is an important enabling capability to this application. Without this capability, a PID would tend to foul and drift with prolonged exposure, thus affecting the detection reliability important to properly controlling the fan.

Figure 3 is a simplified illustration of the PID design. It incorporates an ultraviolet (UV) lamp as an ionization source and a collector electrode which serves as the detector. The air being analyzed flows through the sensor chamber and is exposed to the lamp. The sensor detects compounds based on the affinity for the gas to be ionized by the UV source. Ionization takes place when the compound's ionization potential is less than the energy level of the photons emitted from the lamp. Currently, our PID incorporates a lamp design which outputs an energy level of 10.7 electron volts (eV). This tends to be the most popular eV level used in industry because lamps at this energy level (made from a krypton filament) tend to be highly reliable and a vast number of compounds will ionize at this level. The way that this works is that if the compound's ionization potential is lower than 10.7 eV, then it can be ionized and thus detected. For example, from the appendix below benzene has an ionization potential of 9.25 eV; therefore, it can be detected. Further, Chloroform has an ionization potential of 11.37 eV and therefore will not be detected. (See the section below explaining why some compounds such as Chloroform may not need to be detected in this application.) When a gas molecule becomes ionized, it becomes positively charged. This causes its charge to be drawn to the negative electrode causing an electrical current to flow. The level of molecular ionization and the current that is produced is proportional to the gas concentration that is present.

Another aspect of the PID's operation to be aware of is that different gases will generate different responses, even though their ionization potential may be less than 10.7 eV. This characteristic is known as a response factor or "RF". With the tables in the Appendix, a column is provided which lists the RF values for each compound. The RF value is an indication of the ratio of the sensor's sensitivity to a specific gas (isobutylene) to that of the given compound. For example, ammonia has a response factor of 9.4, which means that the sensor's response to ammonia is

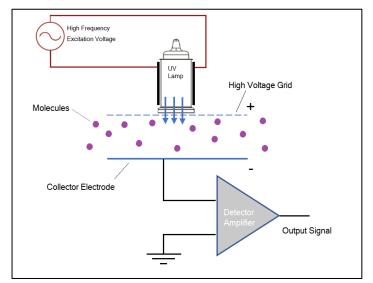


Figure 3: Simplified PID Schematic

9.4 times lower than its response to isobutylene. On the other hand, the sensor's RF for benzene is .5, which means that the PID is twice as sensitive to benzene as it is to isobutylene.

Exhaust System Dilution with Chemical Inventory:

Usually, when a lab exhaust system is designed, much attention is given to the types of compounds that may be used in the lab spaces. Properties of the chemical inventory including not only exposure limits and odor thresholds but also the ease with which a compound may become airborne is factored into this analysis. The performance that's needed from the system is then assessed by considering a spill condition (usually at a fume hood) for each compound in question. When evaluating exposure potentials from compounds that are liquids or solids, a fixed spill area is often applied. This usually will correlate to the area of a popular fume hood size (such as a 5-foot hood for example). Because of the fixed spill area, quantities of 1 liter are often assumed. Some compounds are too potent to be used in 1-liter quantities and will usually require a quantity limitation protocol that is independent of whether or not SmartStack[™] is applied. For gas phase compounds, the analysis will usually assume a certain leakage or fugitive emissions rate from a canister.

Especially for liquids and certain solids, the vapor pressure of the compound will significantly influence the dispersion characteristics of the material in question, as well as the concentration of that material that might be seen at the exhaust fan inlet in the event of a spill. Even though SmartStack[™] is capable of sensing hundreds of different compounds that may be found in a lab, it's important to realize that the dilution requirements of the exhaust fan system vary greatly due to the vapor pressure variations of the compounds. In the event of a spill, many compounds may not appear in high concentrations at the fan inlet. For example, sulfuric acid, a compound which is quite toxic to the touch, has a very low vapor pressure; so low that even a large spill in a fume hood would hardly influence airborne concentrations seen at the fan inlet.

Another factor which can significantly influence fan dilution requirements is the "internal dilution" provided by the manifolded exhaust from each lab space. The

airflow from a single fume hood where a spill takes place will often be diluted by a factor of 40 or more by the clean air from other spaces.

The appendix includes a detailed list of over 350 compounds which are found in chemical inventories. This includes many compounds which are often used in labs along with a number of materials which have more specialized use, including some potent compounds which often require quantity limitation protocols. The list in the appendix not only demonstrates which compounds are detected by SmartStack[™] but also models the result of a spill by each compound. For liquids and solids, the spill condition assumes a fume hood spill area of about 9ft2 and an air flow rate of 900 CFM. It also assumes a very conservative figure for the internal dilution rate of the exhaust system by a factor of 15. For gas phase compounds, the spill condition assumes a fugitive emission at a rate of 4 liters per minute.

Although the majority of the compounds in this list are detected by the SmartStack[™] system, some of these compounds need not be detected because of their relatively low impact on the dilution requirements to be provided by the fan system. This is measured in the "Fan Inlet Spill Concentration" column, which provides a measure of the dilution required of the fan. For example, a spill of Acetic Acid would result in concentrations that are only a factor of .3 of that compound's health limit and only a factor of 23.7 of that compound's odor threshold. So, in this case although the odor threshold at the fan's inlet will be exceeded by a factor of 23, the fan itself should be able to provide more than enough dilution to address those levels. It should be clear however that, in the application of SmartStack[™] the fan would not be held in a setback condition as concentrations of this compound are detected.

There are also a few compounds in this list which are not detected by SmartStack[™], most of which are compounds which would normally not need to be detected because of their low vapor pressures (sulfuric acid for example). However, there are also a smaller number of compounds which are not detected that would normally require a quantity limitation protocol (Boron Trifluoride, for example), due to their abnormally high toxicity, low odor threshold, and high vapor pressure. Lastly, many EH&S personnel require that extremely toxic compounds be used only in designated fume hoods, with strict protocols. Irrespective of SmartStackTM's ability to detect these compounds, the system is able to interface with an occupancy sensor signal from these fume hoods and disable the fan setback when anyone is working at or near these fume hoods. This feature can also apply to an occupancy signal detecting presence of anyone in the entire lab.

Noise Reduction

Fan noise can be an issue that requires mitigation, particularly when the fans are located near non-industrial locations such as neighborhoods, schools, or other locations where occupants may be less tolerant to noisy conditions. Noise levels are also of concern in many vivariums or animal holding facilities, for example. Mitigation may also be necessary to meet local code requirements.

Reducing fan exit velocity can drive not only dramatic energy savings, but can also result in reductions in noise levels that can often be significant. Figure 4 shows a typical scenario where there is approximately a 3:1 ratio of fan operating speed reduction to net sound pressure level reduction. Actual results will vary based on the fan geometry, its suroundings, and fan operating conditions, such as fan total static pressure.

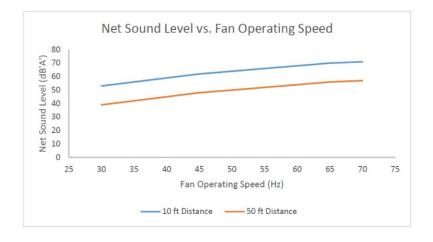


Figure 4: Net Sound Level vs. Fan Operating Speed. Chart Courtesy of Strobic Air Corporation

In certain cases, SmartStack[™] may be the most effective noise abatement solution as compared to mechanical isolation, silencers, blade rebalancing, or the addition of expensive barriers or sound absorbing materials.

APPENDIX: Exhaust System Performance and Spill Detection:

This appendix tabulates the performance of an exhaust fan system equipped with SmartStack[™] and subjected to spill conditions for over 350 of the most frequently used liquid or gas phase compounds in labs. The spill condition assumptions and operational characteristics of the exhaust system are stated below. Generally, the compounds which have higher vapor pressures and lower toxic limit values or odor threshold values will require more dilution from the exhaust fan system. Along with tabulating whether a compound is detected by SmartStack[™]'s PID sensor, concentrations at the fan inlet are estimated for each compound based both on health limits and odor thresholds. Note that in many cases, concentrations may be well above exposure limits at the fan, it is then the dispersive dilution provided by the fan system which prevents over exposure at receptor points around the lab facility. For this analysis, we assume the plume will provide at least 400:1 dilution to any contaminants at the fan inlet. In practice, dilution levels will usually be higher than this, when on accounts for the dilution provided at the fan's windband and, when present, the dilution provided by bypass air.

Assumptions:

Hood Flow at Spill:	900 CFM
Hood Surface Area:	9 ft ²
Fugitive Emission Rate when gas:	4 Liters per minute
Liquid Spill Quantity:	1 Liter
Building Internal Dilution:	15:1
Fan Dilution:	400:1

APPENDIX: Exhaust System Performance and Spill Detection

											let Spill trations	
<u>Compound</u>	CAS Number	Liquid or Gas			Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection
A + - - - - - -	75.07.0	Linuid	<u>RF</u>	<u>IP(eV)</u>	05.04	0.050	Cail	ACC111	VEO	0.0	4410.5	
Acetaldehyde	75-07-0	Liquid	10.80	10.21	25.01	0.050	Ceil	ACGIH	YES	8.8	4419.5	QLP*
Acetic Acid	64-19-7	Liquid	11.00	10.69	15.05	0.160	STEL	ACGIH	YES	0.3	23.7	YES
Acetic Anhydride	108-24-7	Liquid	4.00	10	4.79		Ceil	NIOSH	YES YES	0.2	0.0	YES YES
Acetone	67-64-1 75-05-8	Liquid	1.20	9.69	749.91		STEL TWA	ACGIH ACGIH	NO	0.1	0.0	YES
Acetonitrile		Liquid	-	NA 0.07	60.68		TWA		YES	0.4	0.0	YES
Acetophenone	98-86-2 74-86-2	Liquid	0.59	9.27	29.95		IVVA	ACGIH	NO	0.0	0.0	YES
Acetylene		Gas Liquid	-	-	None	0.174	Ceil	ACGIH	YES	679.0	391.2	QLP*
Acrolein	107-02-8		3.90	10.1	0.10	0.174	TWA					
Acrylic Acid	79-10-7	Liquid	2.70	10.6	6.01			ACGIH	YES	0.1	0.0	YES YES
Acrylonitrile	107-13-1	Liquid	-	-	2.00		TWA	ACGIH	NO		0.0	
Allyl Alcohol	107-18-6	Liquid	2.50	9.67	4.21	0.400	STEL	ACGIH	YES	1.2	0.0	YES
Allyl Chloride	107-05-1	Liquid	4.50	9.9	1.92	0.489	STEL	ACGIH	YES	0.1	0.4	YES YES
Ammonia	7664-41-7	Gas	9.40	10.2	35.00	5.000	STEL	ACGIH	YES	0.3	1.9	
Amyl Acetate (n-)	628-63-7	Liquid	3.50		99.90	0.100	STEL	ACGIH	YES	0.1	89.6	YES
Amyl Acetate (sec-)	626-38-0	Liquid	3.50	10	125.00	0.100	STEL	ACGIH	YES YES	0.0	20.9	YES YES
Amyl Alcohol	71-41-0	Liquid	3.20	10	1000.00			ACC111		0.0	0.0	
Aniline	62-53-3	Liquid	0.50	7.7	5.99		TWA	ACGIH	YES		0.0	YES
Anisole	100-66-3	Liquid	0.50	8.2	1000.000	0.500	0	NILOOLU	YES	0.0	0.0	YES
Arsine	7784-42-1	Gas	2.60	9.89	0.01	0.500	Ceil	NIOSH	YES	1927.0	19.3	
Benzaldehyde	100-52-7	Liquid	0.90	9.5	1000.00	1.050	OTEL	NILOCUL	YES	0.0	0.0	YES
Benzene	71-43-2	Liquid	0.53	9.25	1.00	1.250	STEL	NIOSH	YES	28.4	22.8	YES
Benzenethiol	108-98-5	Liquid	0.70	0.0	1000.00				YES	0.0	0.0	YES
Benzonitrile	100-47-0	Liquid	0.70	9.6	1000.00				YES	0.0	0.0	YES
Benzyl Alcohol	100-51-6	Liquid	1.30	40.0	1000.00		Osil	NILOOLU	YES	0.0	0.0	YES
Benzyl Chloride	100-44-7	Liquid	0.60	10.2	0.97		Ceil	NIOSH	YES YES	0.3	0.0	YES YES
Benzyl Formate	104-57-4	Liquid	0.80		1000.00		TWA	NILOSU		0.0	0.0	YES
Biphenyl	92-52-4	Solid	0.40		0.60			NIOSH	YES			YES
Bis(2,3-epoxypropyl) ether	2238-07-5	Liquid	3.00	0.7	0.53		Ceil	OSHA	YES	0.1	0.0	
Boron Tribromide	10294-33-4	Liquid	1.30	9.7	1.00		REL	NIOSH	YES	96.3	0.0	YES
Boron Trifluoride	7637-07-2	Gas	-	15.56	0.10	0.000	TWA	ACGIH	NO			YES QLP*
Bromine	7726-95-6	Liquid	10.54	10.51	0.20	0.066	STEL	ACGIH	YES	265.9	801.4	QLP*
Bromine Pentafluoride	7789-30-2	Liquid	-	-	0.10		TWA	ACGIH	NO	979.4	0.0	
Bromobenzene	108-86-1	Liquid	0.70	9	1000.00		STEL	ACGIH	YES	0.0	0.0	YES
Bromoethane	74-96-4	Liquid	5.00		14.80		TWA	ACGIH	YES	7.6	0.0	YES
Bromoethyl methyl ether, 2-	6482-24-2	Liquid	2.50	40.40	1000.00		STEL	ACGIH	YES	0.0	0.0	YES
Bromoform	75-25-2	Liquid	2.30	10.48	1.45		TWA	ACGIH	YES	1.0	0.0	YES
Bromomethane	74-83-9	Gas	1.80	10.54	20.59		Ceil	ACGIH	YES	0.5	0.0	YES
Bromopropane, 1-	106-94-5	Liquid	1.30		29.82		TWA	ACGIH	YES	1.1	0.0	YES
Butadiene diepoxide, 1,3-	1464-53-5	Liquid	4.00	0.07	1000.00	0.155	OTEL	08114	YES	0.0	0.0	YES
Butadiene, 1,3-	106-99-0	Gas	0.69	9.07	4.97	0.455	STEL	OSHA	YES	1.9	21.2	YES
Butane, n-	106-97-8	Gas	46.30	10.5	2402.02		TWA	ACGIH	YES	0.0	0.0	YES
Butanol, 1-	71-36-3	Liquid	3.40	10.04	49.49		Ceil	NIOSH	YES	0.0	0.0	YES
Buten-3-ol, 1-	598-32-3	Liquid	1.20	0.5	1000.00		T\A/A	A00111	YES	0.0	0.0	YES
Butene,1-	106-98-9	Gas	1.30	9.5	750.50		TWA	ACGIH	YES	0.0	0.0	YES
Butoxyethanol, 2-	111-76-2	Liquid	1.30	10	14.90			NIOSH	YES	0.0	0.0	YES
Butyl Acetate	123-86-4	Liquid	2.40	10	199.89		STEL	ACGIH	YES	0.0	0.0	YES
Butyl Acrylate, n-	141-32-2	Liquid	1.50	10.55	6.94		TWA	ACGIH	YES	0.2	0.0	YES
Butyl Alcohol (n-)	71-36-3	Liquid	4.70	10.04	100.00		TWA	NIOSH	YES	0.0	0.0	YES
Butyl Alcohol (sec-)	78-92-2	Liquid	3.00	10.04	100.00			NIOSH	YES	0.0	0.0	YES
Butyl alcohol, tert-	75-65-0	Liquid	3.44	10.04	148.48		STEL	NIOSH	YES	0.1	0.0	YES
Butyl Lactate	138-22-7	Liquid	2.50		12.54		TWA	NIOSH	YES	0.0	0.0	YES

											let Spill ntrations	
Compound	CAS Number	Liquid or Gas			Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection?
Dutidamina a	109-73-9	Liquid	<u>RF</u> 1.00	<u>IP(eV)</u> 8.71	5.01	0.053	Ceil	OSHA	YES	4.9	462.3	QLP*
Butylamine, n- Butylamine, tert-	75-64-9	Liquid	0.71	8.7	1000.00	0.055	Cell	USHA	YES	0.1	0.0	YES
5 Carbon Disulfide	75-15-0	Liquid	1.20	10.07	9.64	0.096	STEL	NIOSH	YES	9.5	952.5	QLP*
Carbon tetrabromide	558-13-4	Solid	3.00	10.07	0.30	0.096	STEL	NIOSH	YES	39.8	0.0	YES
7 Carbon Tetrachloride	56-23-5	Liquid			10.00		STEL	ACGIH	NO	2.7	0.0	YES
Carbon retractionde	6485-40-1	Liquid	1.00		1000.00		SIEL	ACGIN	YES	0.0	0.0	YES
Chlorine	7782-50-5	Gas	-	11.48	0.50		Ceil	ACGIH	NO	19.3	0.0	YES
Chlorine Dioxide	10049-04-4	Gas	1.00	10.36	0.30		STEL	ACGIH	YES	32.0	0.0	YES
1 Chloro-1,3-butadiene, 2-	126-99-8	Liquid	3.20	8.8	0.99		Ceil	NIOSH	YES	52.3	0.0	YES
	108-90-7	Liquid	0.40	9.07	29.97		TWA	ACGIH	YES	0.1	0.0	YES
3 Chloroethanol, 2-	107-07-3	Liquid	10.00	10.5	0.91		Ceil	NIOSH	YES	1.6	0.0	YES
4 Chloroform	67-66-3	Liquid	10.00	11.37	10.00		TWA	ACGIH	NO	5.8	0.0	YES
5 Chloromethyl Ether (bis-)	542-88-1	Liquid	-	11.01	0.001		TWA	ACGIH	NO	8964.6	0.0	QLP*
6 Chloropicrin	76-06-2	Liquid	400.00		0.10		TWA	ACGIH	YES	53.8	0.0	YES
7 Chloroprene (Beta-)	126-99-8	Liquid	1.30	8.79	10.00		TWA	ACGIH	YES	5.6	0.0	YES
B Chlorotoluene, o-	95-49-8	Liquid	0.50	8.8	72.19		STEL	OSHA	YES	0.0	0.0	YES
Chlorotoluene, p-	108-41-8	Liquid	0.50	8.7	1000.00		STEL	OSHA	YES	0.0	0.0	YES
Chlorotrifluoroethylene	79-38-9	Gas	1.00	9.81	29.00		AEG	EPA	YES	0.3	0.0	YES
1 Citral	5392-40-5	Liquid	1.70	0.01	1000.00		71LO		YES	0.0	0.0	YES
2 Citronellol	26489-01-0	Liquid	1.00	8.5	1000.00				YES	0.0	0.0	YES
3 Cresol, m-	108-39-4	Solid	1.10	8.14	2.30		TWA	NIOSH	YES	0.0	0.0	YES
4 Cresol, o-	95-48-7	Solid	1.10	8.14	2.30		TWA	NIOSH	YES	0.0	0.0	YES
5 Cresol, p-	106-44-5	Solid	1.10	8.14	2.30		TWA	NIOSH	YES	0.0	0.0	YES
S Crotonaldehyde	4170-30-3	Liquid	1.00	9.7	2.00		Ceil	ACGIH	YES	2.8	0.0	YES
7 Cumene (Isopropyl Benzene)	98-82-8	Liquid	0.54	8.75	149.51	0,100	TWA	OSHA	YES	0.0	23.9	YES
Cyanogen	460-19-5	Gas	-		10.00				NO	1.0	0.0	YES
Cyclohexane	110-82-7	Liquid	1.50	9.8	300.00		TWA	ACGIH	YES	0.1	0.0	YES
Cyclohexanol	108-93-0	Liquid	1.60	10	50.00		TWA	ACGIH	YES	0.0	0.0	YES
1 Cyclohexanone	108-94-1	Liquid	0.82	9.14	25.00		TWA	ACGIH	YES	0.1	0.0	YES
2 Cyclohexene	110-83-8	Liquid	0.80	8.9	300.00		TWA	ACGIH	YES	0.1	0.0	YES
3 Cyclohexylamine	108-91-8	Liquid	1.00	8.6	10.00		TWA	NIOSH	YES	0.3	0.0	YES
4 Cyclopentane	287-92-3	Liquid	4.00	10.5	600.00		TWA	ACGIH	YES	0.2	0.0	YES
5 Decane	124-18-5	Liquid	1.60	9.6	500.00		TWA	NIOSH	YES	0.0	0.0	YES
Dibenzoyl peroxide	94-36-0	Solid	0.80		1.50		TWA	NIOSH	YES	0.1	0.0	YES
7 Dibromochloromethane	124-48-1	Liquid	10.00		1000.00				YES	0.0	0.0	YES
Dibromoethane, 1,2-	106-93-4	Liquid	2.00	9.45	0.13		Ceil	NIOSH	YES	27.5	0.0	YES
Dibutyl hydrogen phosphate	107-66-4	Liquid	4.00		1.16		STEL	ACGIH	YES	0.3	0.0	YES
Dichloro-1-propene, 2,3-	78-88-6	Liquid	1.40		1000.00				YES	0.0	0.0	YES
1 Dichloroacetylene	7572-29-4	Liquid	5.00		0.10		Ceil	ACGIH	YES	362.8	0.0	YES
2 Dichlorobenzene, 1,2-	95-50-1	Liquid	0.50	9.06	49.90		Ceil	OSHA	YES	0.0	0.0	YES
3 Dichloroethene, cis-1,2-	156-59-2	Liquid	0.80	9.7	597.39		TWA	OSHA	YES	0.0	0.0	YES
Dichloroethylene, trans-1,2-	156-60-5	Liquid	0.45	9.7	597.39		TWA	OSHA	YES	0.0	0.0	YES
5 Dichloroethylene, 1,2-	540-59-0	Liquid	0.70	9.7	597.39		TWA	OSHA	YES	0.1	0.0	YES
Dicyclopentadiene	77-73-6	Solid	0.90		5.00		TWA	NIOSH	YES	0.1	0.0	YES
7 Diesel fuel #1	68334-30-5	Liquid	0.90	<10.6	45.00		TWA	ACGIH	YES	0.0	0.0	YES
B Diesel fuel #2	68334-30-5	Liquid	0.75	<10.6	45.00		TWA	ACGIH	YES	0.0	0.0	YES
Diethyl maleate	141-05-9	Liquid	2.00		1000.00				YES	0.0	0.0	YES
Diethyl phthalate	84-66-2	Liquid	1.00		1.65		TWA	ACGIH	YES	0.0	0.0	YES
Diethyl sulphate	64-67-5	Liquid	3.00		1000.00				YES	0.0	0.0	YES

											let Spill trations	
Compound	CAS Number	Liquid or Gas	RF	IP(eV)	Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection?
Diethyl sulphide	352-93-2	Liquid	0.60		1000.00				YES	0.0	0.0	YES
Diethylamine	109-89-7	Liquid	1.00	8.01	10.00	0.140	STEL	ACGIH	YES	5.7	409.8	YES
Diethylaminoethanol, 2-	100-37-8	Liquid	2.70		10.00		TWA	NIOSH	YES	0.0	0.0	YES
Diethylaminopropylamine, 3-	104-78-9	Liquid	1.00		1000.00				YES	0.0	0.0	YES
Dihydrogen Selenide	7783-07-5	Gas	1.00		0.14	0.300	TWA	ACGIH	YES	66.5	32.1	YES
Dihydroxybenzene, 1,2-	120-80-9	Solid	1.00		5.00		TWA	NIOSH	YES	0.6	0.0	YES
Dihydroxybenzene, 1,3-	108-46-3	Solid	1.00		10.00		STEL	NIOSH	YES	0.0	0.0	YES
Diisobutylene	107-39-1	Liquid	0.60		1000.00				YES	0.0	0.0	YES
Diisopropylamine	108-18-9	Liquid	0.70		5.00	0.398	TWA	OSHA	YES	4.2	52.5	YES
Diketene	674-82-8	Liquid	2.20		1000.00				YES	0.0	0.0	YES
Dimethoxymethane	109-87-5	Liquid	11.30	10	1000.00		TWA	OSHA	YES	0.1	0.0	YES
Dimethyl cyclohexane, 1,2-	583-57-3	Liquid	1.10		1000.00				YES	0.0	0.0	YES
Dimethyl ether	115-10-6	Gas	1.30		1000.00				YES	0.0	0.0	YES
Dimethyl phthalate	131-11-3	Liquid	1.00	9.64	1.89		TWA	OSHA	YES	0.0	0.0	YES
Dimethylacetamide, N,N-	127-19-5	Liquid	0.73	8.81	10.00		TWA	OSHA	YES	0.1	0.0	YES
Dimethylamine	124-40-3	Gas	1.40	8.23	10.00	0.081	STEL	ACGIH	YES	1.0	118.9	YES
Dimethylaminoethanol	108-01-0	Liquid	1.50		1000.00				YES	0.0	0.0	YES
Dimethylaniline, N,N-	121-69-7	Liquid	0.60	7.13	10.09		STEL	ACGIH	YES	0.0	0.0	YES
Dimethylbutyl acetate	108-84-9	Liquid	1.60		50.00		TWA	ACGIH	YES	0.0	0.0	YES
Dimethyldisulfide	624-92-0	Liquid	0.30	8.69	1.56		TWA	ACGIH	YES	5.5	0.0	YES
Dimethylethylamine, N,N-	598-56-1	Liquid	0.80		1000.00				YES	0.1	0.0	YES
Dimethylformamide, N,N-	68-12-2	Liquid	0.80	9.12	10.00		TWA	OSHA	YES	0.1	0.0	YES
Dimethylheptan-4-one, 2,6-	108-83-8	Liquid	0.80		25.00		TWA	ACGIH	YES	0.0	0.0	YES
Dimethylhydrazine, 1,1-	57-14-7	Liquid	1.00	7.3	0.06	8.800	Ceil	NIOSH	YES	503.1	3.5	QLP*
Dinitrobenzene, m-	99-65-0	Solid	3.00	10.43	0.45		TWA	NIOSH	YES	0.5	0.0	YES
Dinitrobenzene, o-	100-25-4	Solid	5.00		0.45		TWA	NIOSH	YES	0.5	0.0	YES
Dinonyl phthalate	84-76-4	Liquid	1.00		1000.00				YES	0.0	0.0	YES
Dioxane, 1,4-	123-91-1	Liquid	1.40	9.19	1.00		Ceil	ACGIH	YES	8.7	0.0	YES
Dipentene	138-86-3	Liquid	0.90		1000.00				YES	0.0	0.0	YES
Diphenyl ether	101-84-8	Liquid	0.80	8.09	1.00		STEL	ACGIH	YES	0.0	0.0	YES
Disulphur dichloride	10025-67-9	Liquid	3.00		1.00		Ceil	ACGIH	YES	2.1	0.0	YES
Di-tert-butyl-p-cresol	2409-55-4	Solid	1.00		1.00				YES	0.0	0.0	YES
Divinylbenzene	1321-74-0	Liquid	0.40		10.00		TWA	NIOSH	YES	0.0	0.0	YES
Dodecanol	112-53-8	Solid	0.90		1000.00				YES	0.0	0.0	YES
Enflurane	13838-16-9	Liquid	-		2.00				NO	26.1	0.0	YES
Epichlorohydrin	106-89-8	Liquid	7.60	10.2	1.51		TWA	ACGIH	YES	2.6	0.0	YES
Epoxypropyl isopropyl ether, 2,3-	4016-14-2	Liquid	1.10		50.50		Ceil	NIOSH	YES	0.1	0.0	YES
Ethanol	64-17-5	Liquid	10.02	10.5	997.09		STEL	ACGIH	YES	0.0	0.0	YES
Ethanolamine	141-43-5	Liquid	3.00	8.9	3.00		STEL	ACGIH	YES	0.0	0.0	YES
Ethoxy-2-propanol, 1-	1569-02-4	Liquid	2.00		1000.00				YES	0.0	0.0	YES
Ethoxyethanol, 2-	110-80-5	Liquid	29.80	9.6	1.47		TWA	NIOSH	YES	0.8	0.0	YES
Ethoxyethyl acetate, 2-	111-15-9	Liquid	3.00		1.50		TWA	NIOSH	YES	0.4	0.0	YES
Ethyl (S)-(-)-lactate	97-64-3	Liquid	3.00	10	1000.00				YES	0.0	0.0	YES
Ethyl Acetate	141-78-6	Liquid	4.20	10.11	1165.61		TWA	OSHA	YES	0.0	0.0	YES
Ethyl Acetoacetate	14 1 -97-9	Liquid	0.90		1000.00				YES	0.0	0.0	YES
Ethyl Acrylate	140-88-5	Liquid	2.30	10.3	25.00		TWA	OSHA	YES	0.3	0.0	YES
Ethyl amine	75-04-7	Gas	1.00	8.9	10.00	0.324	STEL	NIOSH	YES	1.0	29.7	YES
Ethyl butyrate	105-54-4	Liquid	1.00		1000.00				YES	0.0	0.0	YES
Ethyl chloroformate	541-41-3	Liquid	80.00		1000.00				YES	0.0	0.0	YES
Ethyl cyanoacrylate	7085-85-0	Liquid	1.50		0.59		TWA	ACGIH	YES	0.2	0.0	YES
Ethyl decanoate	110-38-3	Liquid	1.80		1000.00				YES	0.0	0.0	YES
Ethyl Ether	60-29-7	Liquid	1.20	9.51	501.54	2.290	STEL	ACGIH	YES	0.3	57.4	YES
Ethyl formate	109-94-4	Liquid	30.00	10.6	296.96		TWA	OSHA neans Quantity	YES	0.2	0.0	YES

											et Spill trations	
Compound	CAS Number	Liquid or Gas	RF	IP(eV)	Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection
Ethyl hexanoate	123-66-0	Liquid	2.60	<u></u>	1000.00				YES	0.0	0.0	YES
Ethyl hexanol, 2-	105-76-7	Liquid	1.50		1000.00				YES	0.0	0.0	YES
Ethyl hexyl acrylate, 2-	103-11-7	Liquid	1.00		1000.00				YES	0.0	0.0	YES
Ethyl Mercaptan	75-08-1	Liquid	0.60	9.29	0.51	0.001	Ceil	NIOSH	YES	258.0	132066.1	QLP*
Ethyl octanoate	106-32-1	Liquid	2.30	5.25	1000.00	0.001	001		YES	0.0	0.0	YES
Ethylbenzene	100-41-4	Liquid	0.51	8.76	1000.00		STEL	ACGIH	YES	0.0	0.0	YES
Ethylene	74-85-1	Gas	10.10	10.52	200.00		TWA	ACGIH	YES	0.0	0.0	YES
Ethylene Glycol	107-21-1	Liquid	15.70	10.32	40.00		Ceil	ACGIH	YES	0.0	0.0	YES
Ethylene Oxide	75-21-8	Gas	19.50	10.2	4.99	851.000	STEL	NIOSH	YES	1.9	0.0	YES
Ferrocene	102-54-5	Solid	0.80	6.88	3.93	851.000	TWA	NIOSH	YES	0.0	0.0	YES
Formamide	75-12-7	Liquid	2.00	10.2	10.00		TWA	NIOSH	YES	0.0	0.0	YES
Formic Acid	64-18-6	Liquid	2.00	11.05	5.00			NICOT	NO	0.5	0.0	YES
Furfural	98-01-1	Liquid	1.40	9.2	6.03		TWA	ACGIH	YES	0.5	0.0	YES
	98-00-0	Liquid	2.00	9.2	14.95		STEL	ACGIH	YES	0.0	0.0	YES
Furfuryl alcohol	8006-61-9	Liquid	1.10	<10.6	14.95		STEL	Асбіп	YES	0.0	0.0	YES
Gasoline Germane Tetrahydride	7782-65-2	Gas	- 1.10	<10.6 11.34	0.20		TWA	NIOSH	NO	48.2	0.0	YES
,	111-30-8	Liquid	0.90	11.34	0.20		Ceil	ACGIH	YES	25.3	0.0	YES
Glutaraldehyde			- 0.90		2.00		Ceil	ACGIH	NO	0.1	0.0	YES
Glycolonitrile	107-16-4	Liquid		11			Ceil	ACGIH	NO	36.3	0.0	YES
Halothane	151-67-7	Liquid	-	11	2.00	0.141	TWA	ACGIH	YES	0.0	6.4	YES
Heptan-2-one	110-43-0	Liquid	0.70	9.3	149.65	0.141	STEL	ACGIH		0.0		YES
Heptan-3-one	106-35-4	Liquid	0.80	9.02	74.93				YES		0.0	
Heptane	142-82-5	Liquid	2.50	10.08	439.22		Ceil	NIOSH	YES	0.0	0.0	YES
Hexamethyldisilazane, 1,1,1,3,3,3-	999-97-3	Liquid	1.00	<10.6	1000.00				YES	0.0	0.0	YES
Hexamethyldisiloxane	107-46-0	Liquid	0.30		1000.00		OTEL	A 0.0111	YES	0.0	0.0	YES
Hexan-2-one	591-78-6	Liquid	0.80	9.34	9.76		STEL	ACGIH	YES	0.3	0.0	YES
Hexane, n-	110-54-3	Liquid	4.50	10.18	149.76		TWA	ACGIH	YES	0.2	0.0	YES
Hexene, 1-	592-41-6	Liquid	0.90	9.4	149.91		TWA	ACGIH	YES	0.4	0.0	YES
Hexyl Acetate (sec-)	108-84-9	Liquid	-		50.00		TWA	NIOSH	NO	0.0	0.0	YES
Hydrazine	302-01-2	Liquid	2.60	8.1	0.03	3.600	Ceil	NIOSH	YES	97.7	0.8	YES
Hydrogen Bromide	10035-10-6	Gas	-	11.62	3.00		TWA	OSHA	NO	3.2	0.0	YES
Hydrogen Chloride	7647-01-0	Gas	-	12.74	5.00		REL	NIOSH	NO	1.9	0.0	YES
Hydrogen Cyanide	74-90-8	Liquid	-	13.6	4.70		REL	NIOSH	NO	40.1	0.0	YES
Hydrogen Fluoride	7664-39-3	Liquid	-	15.98	3.00		TWA	NIOSH	NO	78.0	0.0	YES
Hydrogen Peroxide	7722-84-1	Liquid	4.00	10.5	1.00		TWA	NIOSH	YES	1.5	0.0	YES
Hydrogen Selenide	7783-07-5	Gas	2.00	9.8	0.05		TWA	NIOSH	YES	192.7	0.0	YES
Hydrogen Sulfide	7783-06-4	Gas	3.20	10.46	10.76	0.130	Ceil	NIOSH	YES	0.9	74.1	YES
Hydroquinone	123-31-9	Solid	0.80	7.95	0.44		Ceil	NIOSH	YES	0.0	0.0	YES
Hydroxy-4-methyl-2-pentanone, 4-	123-42-2	Liquid	0.55		150.23		TWA	ACGIH	YES	0.0	0.0	YES
Hydroxypropyl acrylate, 2-	999-61-1	Liquid	1.50		1.58		TWA	ACGIH	YES	0.0	0.0	YES
Iminodi(ethylamine), 2,2-	111-40-0	Liquid	0.90		1.00		TWA	NIOSH	YES	0.1	0.0	YES
Iminodiethanol, 2,2'-	111-42-2	Solid	1.60		3.00		TWA	ACGIH	YES	0.0	0.0	YES
Indene	95-13-6	Liquid	0.50		10.00		TWA	OSHA	YES	0.0	0.0	YES
lodine	7553-56-2	Solid	0.20	9.4	0.10		Ceil	NIOSH	YES	0.9	0.0	YES
lodoform	75-47-8	Solid	1.50		1.80		TWA	NIOSH	YES	0.0	0.0	YES
lodomethane	74-88-4	Liquid	0.40		5.00		PEL	OSHA	YES	23.9	0.0	YES
Iron Carbonyl	13463-40-6	Liquid	-		0.10		TWA	NIOSH	NO	119.5	0.0	YES
Isoamyl Acetate	123-92-2	Liquid	1.80		99.90		STEL	ACGIH	YES	0.0	0.0	YES
Isobutane	75-28-5	Gas	8.00	10.6	800.00		TWA	NIOSH	YES	0.0	0.0	YES
Isobutanol	78-83-1	Liquid	4.70	10.12	100.00		PEL	OSHA	YES	0.0	0.0	YES
Isobutyl Acetate	110-19-0	Liquid	2.60	9.97	150.00		TWA	OSHA	YES	0.0	0.0	YES
Isobutyl Acrylate	106-63-8	Liquid	1.30		1000.00				YES	0.0	0.0	YES
Isobutylene	115-11-7	Gas	1.00	9.4	750.50		TWA	ACGIH	YES	0.0	0.0	YES
Isobutyraldehyde	78-84-2	Liquid	1.20		1000.00				YES	0.1	0.0	YES
Isodecanol	25339-17-7	Liquid	0.90		1000.00				YES	0.000	0.000	YES

												et Spill trations	
	Compound	CAS Number	Liquid or Gas	RF	IP(eV)	Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection?
og Isooctan	ie	540-84-1	Liquid	1.30		385.38		Ceil	NIOSH	YES	0.0	0.0	YES
10 Isooctan		26952-21-6	Liquid	1.70		50.00		TWA	ACGIH	YES	0.0	0.0	YES
11 Isopenta		78-78-4	Liquid	8.00	10.32	609.98		Ceil	NIOSH	YES	0.3	0.0	YES
12 Isophoro		78-59-1	Liquid	0.74	9.07	4.95		Ceil	ACGIH	YES	0.0	0.0	YES
13 Isoprene		78-79-5	Liquid	0.60	8.85	1000.00		001	7.0011	YES	0.0	0.0	YES
14 Isopropa		67-63-0	Liquid	5.55	10.12	400.31		STEL	ACGIH	YES	0.0	0.0	YES
15 Isopropy		108-21-4	Liquid	2.60	9.99	250.00		PEL	OSHA	YES	0.0	0.0	YES
	/l chloroformate	108-23-6	Liquid	1.60	0.00	1000.00		1	0011/1	YES	0.0	0.0	YES
17 Isopropy		108-20-3	Liquid	0.80	9.2	311.01	0.017	STEL	ACGIH	YES	0.0	2091.5	QLP*
18 Isopropy		75-31-0	Liquid	0.90	8.72	5.00	0.210	TWA	OSHA	YES	27.5	654.5	QLP*
19 Jet A fue		8008-20-6	Liquid	0.90	<10.6	36.68	0.210	TWA	NIOSH	YES	0.0	0.0	YES
20 JP-5 fue		8008-20-6	Liquid	0.40	<10.6	36.68		TWA	NIOSH	YES	0.0	0.0	YES
20 JP-5 lue 21 JP-8 fue		8008-20-6	Liquid	0.48	<10.6	36.68		TWA	NIOSH	YES	0.0	0.0	YES
221 JP-8 fue	n	463-51-4	Gas	3.00	9.61	0.50		REL	ACGIH	YES	19.3	0.0	YES
	nhydrido							TWA	NIOSH	YES	0.2	0.0	YES
23 Maleic a	oacetic acid	108-31-6 68-11-1	Solid Liquid	2.00	10.8	0.25		TWA	ACGIH	YES	3.0	0.0	YES
		141-79-7		0.47	9.08		0.056	STEL	ACGIH	YES	0.1	48.0	YES
25 Mesityl C			Liquid		9.08	24.90	0.056	TWA	ACGIH	YES	0.1	0.0	YES
26 Methacr		79-41-4	Liquid	2.30		59.70		REL	NIOSH	YES	21.2	0.0	YES
27 Methacr		126-98-7	Liquid	5.00		1.00							YES
28 Methane		74-82-8	Gas	-	NA	1000.00		TWA	ACGIH	NO	0.0	0.0	
29 Methano		67-56-1	Liquid	-	NA	200.00		TWA	NIOSH	NO	0.1	0.0	YES
	-2-Propanol, 1-	107-98-2	Liquid	1.40	9.54	100.00		TWA	NIOSH	YES	0.0	0.0	YES
	ethoxyethanol, 2-	111-77-3	Liquid	1.40		1000.00		T) A / A	NILOOLI	YES	0.0	0.0	YES
	methylethoxy-2-propanol	34590-94-8	Liquid	1.30		100.00		TWA	NIOSH	YES	0.0	0.0	YES
	propyl acetate	108-65-6	Liquid	1.20	10.07	1000.00		T) A / A	NILOOLI	YES	0.0	0.0	YES
34 Methyl A		79-20-9	Liquid	7.00	10.27	200.00		TWA	NIOSH	YES	0.3	0.0	YES
	cetoacetate	105-45-3	Liquid	1.09		1000.00		T10/0	NICOLL	YES	0.0	0.0	YES
36 Methyl A		96-33-3	Liquid	3.40	9.9	10.00		TWA	NIOSH	YES	1.9	0.0	YES
37 Methyl B		93-58-3	Liquid	0.93		1000.00		0751	NUCCUL	YES	0.0	0.0	YES
	yanoacrylate	137-05-3	Liquid	5.00		3.52		STEL	NIOSH	YES	0.0	0.0	YES
39 Methyl E	,	78-93-3	Liquid	0.90	9.54	200.00		TWA	NIOSH	YES	0.1	0.0	YES
	thyl Ketone peroxides	1338-23-4	Liquid	0.80		0.21		Ceil	ACGIH	YES	0.0	0.0	YES
	sobutyl Ketone	108-10-1	Liquid	1.10	9.3	73.20		STEL	NIOSH	YES	0.1	0.0	YES
	sothiocyanate	556-61-6	Liquid	0.60		1000.00		0.1	NICOLL	YES	0.0	0.0	YES
43 Methyl N		74-93-1	Gas	0.60	9.44	0.51	0.001	Ceil	NIOSH	YES	19.0	9634.8	QLP*
	1ethacrylate	80-62-6	Liquid	1.50	9.7	100.14	0.085	STEL	NIOSH	YES	0.1	101.9	YES
45 Methyl s		119-36-8	Liquid	1.20		1000.00		T\A/A	A.C.C.II.I.	YES	0.0	0.0	YES
46 Methyl s		75-18-3	Liquid	0.50		29.53		TWA	ACGIH	YES	4.0	0.0	YES
	ert-Butyl Ether	1634-04-4	Liquid	0.86		150.03		TWA	ACGIH	YES	0.5	0.0	YES
	P-propen-1-ol, 2-	51-42-8	Liquid	1.10		1000.00				YES	0.0	0.0	YES
	P-pyrrolidinone, N-	872-50-4	Liquid	0.90		1000.00		T\A/A	NICOLL	YES	0.0	0.0	YES
	,6-dinitrophenol, 2-	534-52-1	Solid	3.00		0.20		TWA	NIOSH	YES	0.0	0.0	YES
	-hepten-2-one, 6-	110-93-0	Liquid	0.80	0.07	1000.00	0.010	OTEL	A00111	YES	0.0	0.0	YES
252 Methylar		74-89-5	Gas	1.15	8.97	14.94	0.019	STEL	ACGIH	YES	0.6	507.1	QLP*
	enzyl alcohol	89-95-2	Solid	0.80		1000.00		OTEL	NICOLL	YES	0.0	0.0	YES
	utan-1-ol, 3-	123-51-3	Liquid	3.40		124.74		STEL	NIOSH	YES	0.1	0.0	YES
255 Methylcy		108-87-2	Liquid	1.10		400.00		TWA	NIOSH	YES	0.0	0.0	YES
	/clohexanol, 4-	589-91-3	Liquid	2.40		1000.00		OTEL	A.C.C.II.I	YES	0.0	0.0	YES
	/clohexanone, 2-	583-60-8	Liquid	1.00		74.96		STEL	ACGIH	YES	0.0	0.0	YES
258 Methyler		75-09-2	Liquid	-	NA	125.00		STEL	OSHA	NO	0.8	0.0	YES
	eptan-3-one, 5-	541-85-5	Liquid	0.80		74.50		TWA	NIOSH	YES	0.0	0.0	YES
60 Methylhe	exan-2-one, 5-	110-12-3	Liquid	0.80		100.00		PEL	OSHA neans Quantity	YES	0.0	0.0	YES

			T									Fan Inlet Spill Concentrations		
Compound	CAS Number	Liquid or Gas	RF	IP(eV)	Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection?		
Methyl-N-2,4 6-tetranitroaniline, N-	479-45-8	Solid	3.00	irtevj	0.38		TWA	NIOSH	YES	0.8	0.0	YES		
Methylpentan-2-ol, 4-	108-11-2	Liquid	2.80		39.47		STEL	NIOSH	YES	0.0	0.0	YES		
Methylpentane-2,4-diol, 2-	107-41-5	Liquid	4.00		25.07		Ceil	ACGIH	YES	0.0	0.0	YES		
Methylstyrene	25013-15-4	Liquid	0.50	8.2	99.91		STEL	ACGIH	YES	0.0	0.0	YES		
Methyoxyethanol, 2-	109-86-4	Liquid	2.50	9.6	0.29		TWA	ACGIH	YES	6.2	0.0	YES		
Mineral Oil	8042-47-5	Liquid	0.80	<10.6	1000.00			////	YES	0.0	0.0	YES		
Mineral spirits	64475-85-0	Liquid	0.80	<10.6	1000.00				YES	0.0	0.0	YES		
Naphthalene	91-20-3	Solid	0.37	8.12	10.00		TWA	NIOSH	YES	0.0	0.0	YES		
Nitric Acid	7697-37-2	Liquid	-	11.95	2.00		TWA	NIOSH	NO	7.2	0.0	YES		
Nitric Oxide	10102-43-9	Gas	7.20	9.25	25.00	1.000	TWA	NIOSH	YES	0.4	9.6	YES		
Nitroaniline, 4-	100-01-6	Solid	0.80	0.20	1.59	1.000	TWA	NIOSH	YES	0.4	0.0	YES		
Nitrobenzene	98-95-3	Liquid	1.70	9.8	1.00		TWA	OSHA	YES	0.0	0.0	YES		
Nitrogen dioxide	10102-44-0	Liquid	10.00	9.8	0.96	0.190	STEL	NIOSH	YES	224.9	1132.3	QLP*		
Nitrogen trichloride	10025-85-1	Liquid	1.00	0.0	1000.00	0.100	U.LL	1100H	YES	0.0	0.0	YES		
Nitromethane	75-52-5	Liquid	1.00	11.08	100.00		TWA	OSHA	NO	0.0	0.0	YES		
Nonane, n-	111-84-2	Liquid	1.60	10.6	200.00		TWA	NIOSH	YES	0.0	0.0	YES		
Norbornadiene, 2,5-	121-46-0	Liquid	0.60	10.0	1000.00			NICOIT	YES	0.0	0.0	YES		
Octachloronaphthalene	2234-13-1	Solid	1.00		0.02		STEL	NIOSH	YES	14.9	0.0	YES		
Octane	111-65-9	Liquid	2.20	9.82	385.38		Ceil	NIOSH	YES	0.0	0.0	YES		
Octene, 1-	111-66-0	Liquid	0.70	5.02	1000.00		00ll	NICOIT	YES	0.0	0.0	YES		
Oxydiethanol, 2,2-	111-46-6	Liquid	4.00		1000.00				YES	0.0	0.0	YES		
Parraffin wax, fume	8002-74-2	Solid	1.00	<10.6	1000.00				YES	0.0	0.0	YES		
Parraffin wax, normal	64771-72-8	Solid	1.00	<10.6	1000.00				YES	0.0	0.0	YES		
Pentacarbonyl iron	13463-40-6	Liquid	1.00	<10.0	0.06		STEL	ACGIH	YES	212.9	0.0	YES		
Pentadione, 2,4-	123-54-6	Liquid	0.80		1000.00		SILL	ACGIN	YES	0.0	0.0	YES		
Pentan-3-one	96-22-0	Liquid	0.80		300.16		STEL	ACGIH	YES	0.0	0.0	YES		
Pentane, n-	109-66-0	Gas	9.73	10.3	10.00		Ceil	ACGIH	YES	1.0	0.0	YES		
Pentanone, 2-	109-66-0	Liquid	9.73 0.78	9.38	150.22		STEL	ACGIH	YES	0.1	0.0	YES		
Pentanone, 2- Peracetic acid	79-21-0	Liquid	2.00	9.38	1000.00		SIEL	ACGIN	YES	0.1	0.0	YES		
Peracetic acid Phenol	108-95-2	Solid	2.00	8.5	1000.00		Ceil	NIOSH	YES	0.0	0.0	YES		
	108-95-2	Solid	0.60	6.89	0.07		TWA	NIOSH	YES	4.4	0.0	YES		
Phenyenediamine, p- Phenyl propene, 2-	98-83-9	Liquid	0.60	0.09	99.29		Ceil	OSHA	YES	0.0	0.0	YES		
	122-60-1	Liquid	0.40		0.98		Ceil	NIOSH	YES	0.0	0.0	YES		
Phenyl-2,3-epoxypropyl ether		Gas	2.80	9.87	0.98	0.140	STEL	NIOSH	YES	13.4	68.8	YES		
Phosphine	7803-51-2					0.140	REL	NIOSH	NO	96.3	0.0	QLP*		
Phosgene	75-44-5 109-06-8	Gas	- 0.57	11.55	0.10		REL	NIUSH	YES	0.0	0.0	YES		
Picoline, 2-		Liquid		0	1000.00				YES	0.0	0.0	YES		
Picoline, 3-	108-99-6	Liquid	0.90	9	1000.00		TWA	ACGIH	YES	0.0	0.0	YES		
Pinene, alpha-	80-56-8	Liquid	0.40	8.1	60.30		TWA	_	YES	0.0		YES		
Pinene, beta-	127-91-3	Liquid	0.40	8.1	60.36		IVVA	ACGIH			0.0	YES YES		
Piperidine	110-89-4 504-60-9	Liquid Liquid	0.90		1000.00				YES YES	0.0	0.0	YES YES		

											let Spill trations	
Compound	CAS Number	Liquid or Gas			Health Limits (PPM)	Odor Threshold (PPM)	OEL Type	OEL Agency	Detect?	Factor Above Health Limit	Factor Above Odor Threshold	Adequate Detection?
			<u>RF</u>	<u>IP(eV)</u>				NII O O U				2/50
Prop-2-yn-1-ol	107-19-7	Liquid	1.30		2.62		TWA	NIOSH	YES	1.4	0.0	YES
Propane-1,2-diol, total	57-55-6	Liquid	10.00		1000.00		T) A / A	NICOLL	YES	0.0	0.0	YES
Propanol, 1-	71-23-8	Liquid	5.70	10.2	200.00		TWA	NIOSH	YES	0.0	0.0	YES
Propionaldehyde (propanal)	123-38-6	Liquid	14.80	9.98	60.60		AWT	ACGIH	YES	0.0	0.0	YES
Propionic acid	79-09-4	Liquid	8.00	40.04	15.72	0.575	STEL	NIOSH	YES YES	0.1	0.0	YES YES
Propyl acetate, n-	109-60-4	Liquid	3.10	10.04	248.81	0.575	STEL	ACGIH	YES	0.0	13.0 0.0	YES
008 Propylene	115-07-1	Gas	1.30	9.73	1498.36		TWA	ACGIH	YES	1.3	0.0	YES
Propylene Oxide	75-56-9	Liquid	6.50	10.22 9	100.00		TWA TWA	OSHA NIOSH	YES	16.7	0.0	YES
Propyleneimine	75-55-8	Liquid	1.30		2.00				YES			YES
B11 Pyridine	110-86-1	Liquid	0.79	9.32	5.00 0.50		TWA TWA	NIOSH NIOSH	YES	1.0 0.5	0.0	YES
Pyridylamine, 2-	504-29-0 91-22-5	Solid	0.80		1000.00		IVVA	NICOH	YES	0.5	0.0	YES
a13 Quinoline a14 Styrene	100-42-5	Liquid Liquid	0.72	8.47	40.00		STEL	ACGIH	YES	0.0	0.0	YES
- /				8.47	0.25		TWA	NIOSH	NO	0.0	0.0	YES
315 Sulfuric Acid 316 Terpinolene	7664-93-9 586-62-9	Liquid Liquid	- 0.50		1000.000		IVVA	NIUSH	YES	0.0	0.0	YES
	79-27-6	Liquid	2.00		0.30		TWA	ACGIH	YES	0.0	0.0	YES
Tetrabromoethane, 1,1,2,2-	13463-39-3		1.00	0.20	0.001	1.000	TWA	OSHA	YES	94119.1	94.1	QLP*
Tetracarbonylnickel	127-18-4	Liquid	0.56	8.28 9.32		1.000	STEL	ACGIH	YES	0.0	0.0	YES
Tetrachloroethylene	20020-02-4	Liquid Solid	1.00	9.32	101.01 1000.00		STEL	ACGIN	YES	0.0	0.0	YES
200 Tetrachloronaphthalenes, all isomers			2.00	9.8			TWA	ACGIH	YES	0.0	0.0	YES
321 Tetraethyl orthosilicate 322 Tetrafluoroethylene	78-10-4 116-14-3	Liquid Gas	1.00	9.0	10.00 6.01		TWA	ACGIH	YES	1.6	0.0	YES
223 Tetrahydrofuran	109-99-9		1.60	9.54	200.00		TWA	NIOSH	YES	0.2	0.0	YES
	3333-52-6	Liquid Solid	1.00	9.04	1.50		TWA	NIOSH	YES	0.2	0.0	YES
224 Tetramethyl succinonitrile	110-02-1		0.47	8.86	1000.00		IVVA	NIOSH	YES	0.0	0.0	YES
225 Thiophene 226 Toluene	108-88-3	Liquid Liquid	0.47	8.82	148.66		STEL	NIOSH	YES	0.0	0.0	YES
	584-84-9	Solid	1.60	0.02	0.02		STEL	ACGIH	YES	0.0	0.0	YES
327 Toluene-2,4-diisocyanate 328 Toluenesulphonylchloride, p-	98-59-9	Solid	3.00		1000.00		STEL	ACGIN	YES	0.0	0.0	YES
Toluidine, o-	95-53-4	Liquid	0.50	7.44	6.02		TWA	ACGIH	YES	0.0	0.0	YES
	126-73-8	Liquid	5.00	7.44	0.61		TWA	ACGIH	YES	0.0	0.0	YES
030 Tributyl phosphate 031 Tributylamine	102-82-9	Liquid	1.00		1000.00		IVA	ACOIN	YES	0.0	0.0	YES
Trichlorobenzene, 1,2,4-	120-82-1	Liquid	0.60		5.00		Ceil	ACGIH	YES	0.0	0.0	YES
333 Trichloroethylene	79-01-06	Liquid	0.50	9.47	2.00		Ceil	NIOSH	YES	8.7	0.0	YES
Trichlorophenoxyacetic acid, 2,4,5-	93-76-5	Solid	1.00	5.47	2.87		TWA	NIOSH	YES	0.0	0.0	YES
Triethylamine	121-44-8	Liquid	0.90	7.5	3.00	0.001	STEL	ACGIH	YES	5.4	16134.0	QLP*
336 Trimethylamine	75-50-3	Gas	0.80	7.82	14.89	0.001	STEL	NIOSH	YES	0.6	0.0	YES
Trimethylbenzene, 1,2,3-	526-73-8	Liquid	0.83	8.48	75.06		TWA	ACGIH	YES	0.0	0.0	YES
Trimethylbenzene, 1,2,4-	95-63-6	Liquid	0.49	8.27	75.06		TWA	ACGIH	YES	0.0	0.0	YES
Trimethylbenzene, 1,3,5-	108-67-8	Liquid	0.43	8.39	75.06		TWA	ACGIH	YES	0.0	0.0	YES
Turpentine -crude sulfite	8006-64-2	Liquid	1.00	<10.6	60.36		TWA	ACGIH	YES	0.0	0.0	YES
Turpentine -pure gum	8006-64-2	Liquid	0.45	<10.6	302.03		TWA	OSHA	YES	0.0	0.0	YES
Undecane, n-	1120-21-4	Liquid	0.45	9.6	1000.00		1.11/1	COTI/	YES	0.0	0.0	YES
Vinyl Acetate	108-05-04	Liquid	1.30	9.19	4.26		Ceil	NIOSH	YES	5.8	0.0	YES
Vinyl Bromide	593-60-2	Gas	0.40	9.8	1.51		TWA	ACGIH	YES	6.4	0.0	YES
Vinyl Chloride	75-01-4	Gas	1.80	10	5.00		STEL	OSHA	YES	1.9	0.0	YES
Vinyl-2-pyrrolidinone, 1-	88-12-0	Solid	0.90	10	0.15		TWA	ACGIH	YES	0.2	0.0	YES
Vinylidene Chloride (1,1-DCE)	75-35-4	Liquid	0.80	10	15.12		TWA	ACGIH	YES	9.9	0.0	YES
Villylidene, m-	108-38-3	Liquid	0.53	8.56	149.88		STEL	ACGIH	YES	0.0	0.0	YES
Xylene, o-	95-47-6	Liquid	0.54	8.56	149.88		STEL	ACGIH	YES	0.0	0.0	YES
350 Xylene, p-	106-42-3	Liquid	0.54	8.44	149.88		STEL	ACGIH	YES	0.0	0.0	YES
Xylenes, mixed isomers	1330-20-7	Liquid	0.40	8.6	149.88		STEL	ACGIH	YES	0.0	0.0	YES
352 Xylidine, all	1300-73-8	Liquid	0.40	7.65	1.51	0.010	TWA	ACGIH	YES	0.0	29.8	YES
or you and a second sec	1000-10-0	Liquiu	0.70	1.00	1.01	0.010		leans Quantity				120